ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	15.03.23	Job No.:		ADR Yes/No:	N	ADR Date:		ECN #:	15- 552
Product No.:	D117-1006			Created By:	VS	Approved By:			
Product Name:	Bubble Window			Checked By:					

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF		DQA / QA Coord.	Y	PS/ED	
Production Manager / Coord.	Y	LL/MF		QC Coordinator	Y	PD	
Purchasing Coord.	N	CL		Customer Support	Y	SW/LM	
Production Engineering Coord.	N	DD/JLM		Customer Technical Support	Y	MB/HS	
Production Engineering Coord.	N	DL		Marketing	N	KO/SL	
Customer Order Processing	N	SL/BG		Sales Support Manager	N	CP	

Reason for Change:
Bolts provided were too long, customer needed permission to use shorter bolts

Documents Affected:
IIN-D117-1006 Rev. C, ICA-D117-1006 Rev. 1

IF APPLICABLE: NCR: _____   PAR: 15-414   CAR: _____   CIR: _____   URF: _____

PAPERWORK UPDATE [X]   PARTS MUST COMPLY [ ]   PREVIOUS PARTS SATISFACTORY [X]

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	SW	Send updated docs to GSH	
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	VS	MDL-D117-1006 Rev. C	15.04.28 VS
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		
12	Update Product Specification Files (Bluefiles)	Y	KJ	Add new IIN/ICA	15.04.30
13	Update Approved/Preliminary Dwg PDF Files	N			
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify Airworthiness Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		15.04.30
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:
-Send copy of revised documentation to Great Slave Helicopters
-Update D117-1006-012 kits in stock with new kit paperwork
-Add new paperwork to website

132225 ~mf 15-9-4.

ECN Verified & Complete: _____   Date: _____